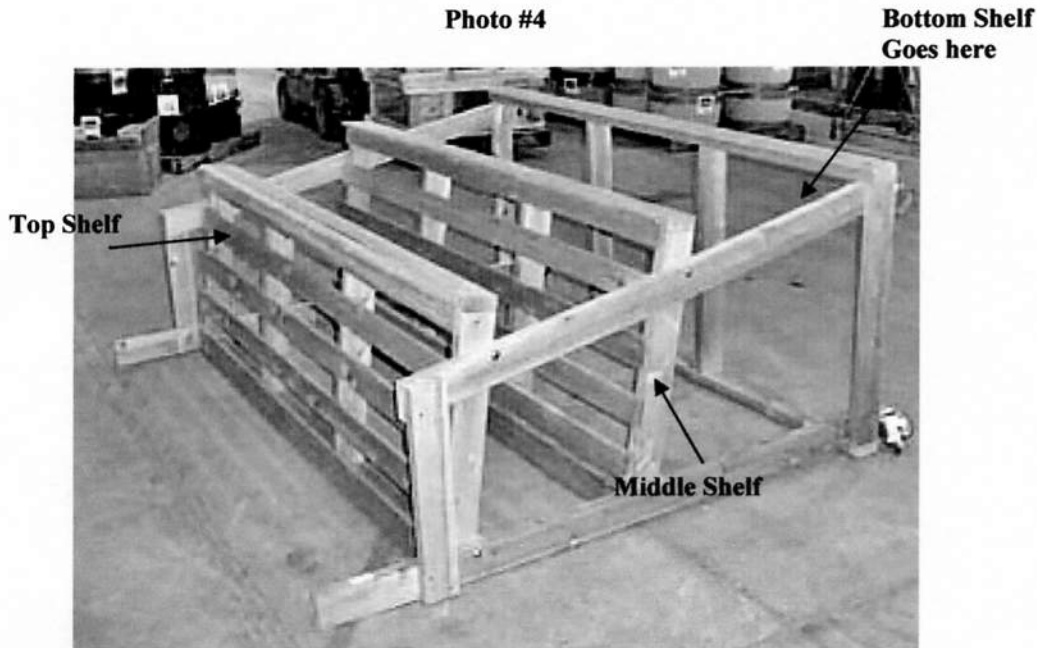


Step 4. Tip the display onto it's back. Position the bottom shelf onto the back cleats with the lip facing the front of the unit and the bottom of the shelf resting on the frame front. Attach the shelf to the side units front and back with 2 lag bolts & washers inserted into the predrilled holes. Slide the middle shelf onto the middle shelf cleats and middle support arm, the shelf lip facing the front of the unit. Attach the support arm with 2-2 1/2" screws into the predrilled holes, one over the other into the middle and through the front of the shelf and into the support arm. Repeat with the top shelf. **See photo #4**

Step 5. Stand the assembled unit onto its legs.



**For questions or ordering information contact
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